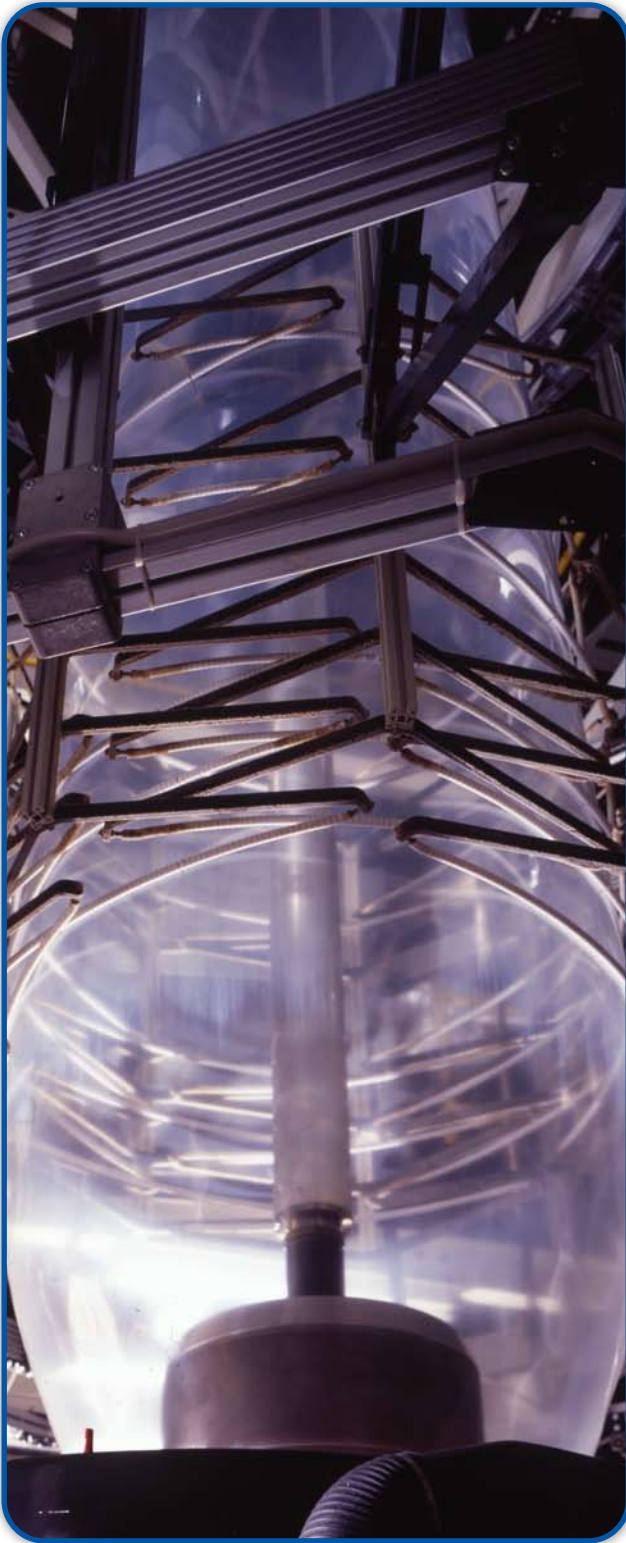




## Polyethylene Film & Bag Plant Profiles



### Polyethylene Specialty Films Extrusion Plant - Gray Court, SC:

- Production:** 6 extrusion lines - (3 mono layer lines, 2 three layer coex lines, 1 five layer coex line)
- Capacity:** 2,500,000+ pounds a month
- Size Range:** 30" to 130"
- Thickness:** .0008 mil to .006 mil
- Materials:** LDPE, LLDPE. Additives: EVA, UVI, Antistatic, Block, Slip, etc.
- Products:** Mission critical specialty sheeting, tubing and films.



### Polyethylene Extrusion and Converting Plant - Woodruff, SC:

- Production:** 3 extrusion lines, 4 bag sealing machines
- Capacity:** 400,000+ pounds a month
- Size Range:** 3" to 60" width (gusseted bags cannot exceed 60" in total width), no limitations on length.
- Thickness:** LDPE gauges: .001 to .004
- Materials:** LDPE, LLDPE. Additives: EVA, UVI, Antistatic, Block, Slip, etc.
- Products:** Flat poly bags, Side Seal or Bottom Sealed, gusseted bags, bags on roll.



### Polyethylene Extrusion & Converting Plant Houston, TX:

- Production:** 14 extrusion lines, 15 bag sealing machines
- Printing:** 2 six color printing press - 48" web, 2 two color press - 28" web, 4 inline two color presses - 36" web
- Capacity:** 1,500,000+ pounds a month
- Size Range:** 3" to 60" width (wider widths available on gusseted bags), no limitations to length
- Thickness:** LDPE gauges: .00085 to .008
- HDPE:** .00045
- Materials:** LDPE, HDPE, PP-(converting only). Additives: EVA, UVI, Antistatic, Block, Slip, Treat, etc.
- Products:** Bags: Flat polyethylene bags, gusseted bags, bottom sealed, side sealed, loose packed, bag on roll, wicketed, cardboard header, merchandise bags, t-shirt bags. Sheeting: SWS & CF sheeting.

### Polyethylene Zipper Bag Plant - Taiwan:

- Production:** 24 extrusion lines, 24 bag sealing machines  
2 four color printing presses
- Capacity:** 160 metric tons per month (equates to 8 - 40' containers a month)
- Size Range:** 1/2" x 1/2" to 14"x20"
- Thickness:** 1 mil to 6 mil
- Materials:** LDPE. Additives: EVA, UVI, Antistatic, Block, Slip, etc.
- Products:** Standard poly bags, zipper bags, saddle pack deli bags, specimen bags, etc.



### Polyethylene Extrusion and Converting Plant - China:

- Production:** 15 extrusion lines, 16 bag sealing machines,  
1 five color printing press
- Capacity:** 260 metric tons per month (equates to 16 - 40' containers a month)
- Size Range:** 3/4" to 40" width, no limitations to length
- Thickness:** 15 micron (approx. 0.8 mil) to 20 micron (6mil)
- Materials:** LDPE, HDPE, PP. Additives: EVA, UVI, Antistatic, Block, Slip, etc.
- Products:** Flat polyethylene bags, gusseted bags, bags on roll, Auto-bags, Merchandise bags, t-shirt bags



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## Custom Film Solutions

Single Wound Sheeting	Perforated Sheeting	Double Wound Sheeting	Centerfold Sheeting	Center Slit Sheeting	Gusseted Center Slip Sheeting	J or L Lip Sheeting
Poly Tubing	Gusseted Tubing	Sleeves	Bags on Rolls	Centerfold Bags	Gusseted Bags on Rolls	Embossed Films

## Custom Industrial Bag Solutions

Bottom Seal or Side Seal	Hang Holes or Vent Holes	Lip with or without Tape	Bottom Loading with Sealed Header	Flip Top or Reverse Top	Gusseted	Zipper Locking	Header Packed	Wicketed

## Custom Retail/Merchandising Solutions

Patch Handle	Fold Over Die Cut	Die Cut Handle	No Handle Merchandise	T-Shirt Bag	Poly Draw Tape	Side Gusset
Cotton Draw String	Shoulder Tote	Rigid Snap Loop	Rigid Snap Bridge	Poly Soft Loop	Cotton Loop Shopper	Glue Patch Handle